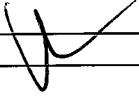


Date: Friday, 18/04/2008 2:43:14 PM
 User: Linda Lacelle

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	PB67-43001
Job Number :	38693		
Estimate Number :	10804		
P.O. Number :		Part Number :	PB6743001181
This Issue :	18/04/2008	Drawing Number :	PB67-43001-181
Prsht Rev. :	NC	Project Number :	
First Issue :	//	Drawing Revision :	
Previous Run :	38686	Material :	
Written By :		Due Date :	25/04/2008
Checked & Approved By :		Qty:	1
Comment :		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 CUT PER DRWG
 PB67-43001 REV.B

IB 8-4-22

2.0	M2024T3S032	2024-T3 .032 sheet
-----	-------------	--------------------



Comment: Qty.: 0.6500 sf(s)/Unit Total : 0.6500 sf(s)
 2024-T3 .032 sheet

10555 IB 8-4-22

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



IB 8-4-22

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

5 08/04/23 (42)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE
 BEND PER DRWG B67-43001 REV.B1

IB 08/04/23 (1)

6.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

8 08/04/23 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/04/2008 2:43:14 PM
User: Linda Lacelle

Process Sheet

30 min
29/04/2008

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

S.146 10.49

Job Number: 38693

Part Number: PB6743001181

#1 318.9 F

#2 PB6743001181 F

#3 B.38693 F

#4 B.38693 F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
ACID ETCH AND ALODINE

FL 08/04/29 (1)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08.04-29 (X)

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING
GREEN SANDTEX PER QSI005

m/02316

FL 08/04/29 (1)

10.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08.04-29 (X)

11.0

PG

PURCHASING



Comment: PURCHASING
ISSUE P.O. 6208
TULMAR - FOAM & FABRIC

C208104/29 (1)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RECEIVE AND INSPECT FOR
TRANSIT DAMAGE

P. 5/5/12 (1)

13.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S. 05/05/12 (80)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK

58135

P. 5/5/12 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/04/2008 2:43:14 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001

Job Number: 38693

Part Number: PB6743001181

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



h 28-25-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

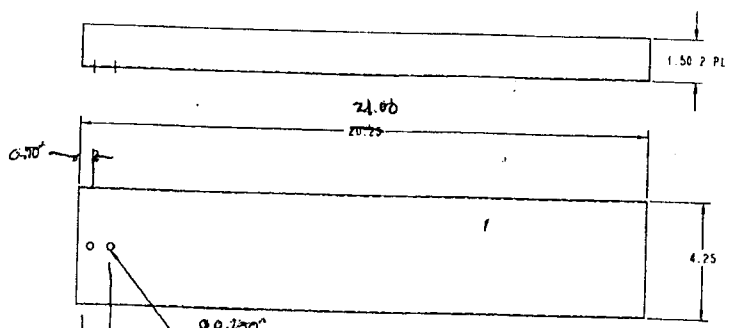
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

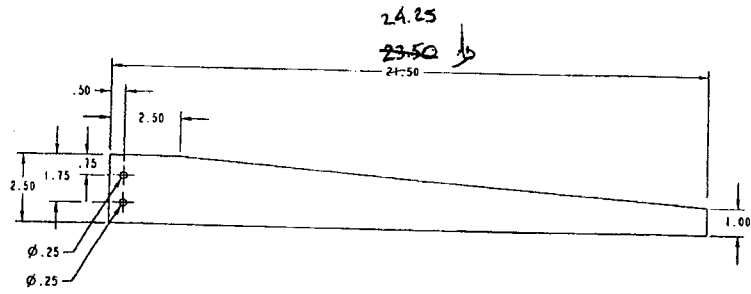
RELEASED
4-06-42

7.12895



② -181 COVER PLATE
MATERIAL: .032 THK, 7024-13, 00-A-250/4
SCALE: 0.500

szure 25 173



④ -179 SHORT SIDE PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE: 0.500

WLO 38693

PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
11/11 0001 1841 NO. 1000 NO.
D OSUV8 867-43001 B1
SCALE: 1/16" = 1" UNIT: 25' 4.5'

ORIGINAL

B67-43001 Rev. B1
PG. 29 FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

29017

Ship Date

12-May-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Att: Linda Lacelle
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
21329	24-Apr-08	CDART100	Barney Bangs	00006208	Pick-Up		R92- 29017
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered		

As per Quote 08-5029

8421-103
Dart Blade Fold Kit - Pad #4/
Drawing No: (Ref B67-43001-181 Rev B1)
DWG Rev: A

Comments:

Lot No: BATCH0000000002 Qty: 1

8421-104
Dart Blade Fold Kit - Pad #5/
Drawing No: (Ref B67-43001-173 Rev B1)
DWG Rev: A

Comments:

Lot No: BATCH0000000004 Qty: 1



RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.
R92-29017
Ship Date
12-May-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

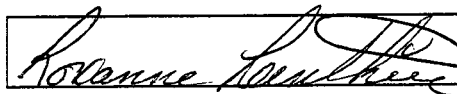
Dart Aerospace
1270 Aberdeen Street
Att: Linda Lacelle
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

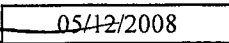
Order No. 21329	Order Date 24-Apr-08	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number 00006208	Ship Via Pick-Up	Packing Slip No. 29017	

Item No. Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered
8421-103 Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000002 Qty: 1	1	EA	1	
8421-104 Dart Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000004 Qty: 1	1	EA	1	

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.


Authorized Inspector


Date